

Work Order ID 81770

81770

Page 1

March-19-12 9:21:02 AM

Item ID: D350-567-113

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window, Extra Large

Start Date: 3/19/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/23/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D350-567	Rev D
--------------	-------

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD350-567-113

CHG003

0.00

0.00

110

110

Packaging

Packaging

Packaging

Memo

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

for MLS 12-5-1

12/5/12

5/7/12

(40)

Work Order ID 81770***81770***

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Accept

N900040100Setup Start ***NS1***

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Item Name: Replacement Window, Extra Large

Start Date: 3/19/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/23/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: <u>43</u>								
	PPP Rev: <u>43</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/5/8

MF
12-05-08

Picklist Print

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Work Order ID: 81770

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 3/19/12

Required Date: 3/23/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

212-12
Receptacles

Purchased

No

110

Each

167.0000

12

12

Location

Loc Qty

Loc Code

ST380

167

119921

46

120077

121

Purchased

No

110

Each

130.0000

12

12

Location

Loc Qty

Loc Code

ST380

130

120077

130

Purchased

No

110

Each

93.0000

12

12

Location

Loc Qty

Loc Code

ST398

93

120648

93

Purchased

No

110

Each

520.0000

21

21

Location

Loc Qty

Loc Code

ST346

500

120181

200

120833

300

ST347

20

118983

20

Purchased

No

110

Each

0.0000

42

42

2600-6
Camlock Stud

2600-LW
Camloc Retaining Washer

AN526C832R9
Screw

AN960JD8
Washer

NAS1149DN832J

M121287

M121286

M120422 12/5/12

Picklist Print

Page 2

March-19-12 9:21:02 AM

Work Order ID: 81770

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 3/19/12

Required Date: 3/23/12

Start Qty: 1.00

Required Qty: 1.00

D2463 Manufactured No

110 f 453.6369 7.166 7.5431579

Seal

1x (D2463-0860-as per dwg) CUT TO 86.00"

Location

Loc Qty

Loc Code

ST404

453.6369

72232

15.38

79478

438.2569

D3290-041 Manufactured No

110 Each 6.0000

Replacement Window Assembly

Location

Loc Qty

Loc Code

ST219

6

79360

6

FG-778150-550-ROL

Purchased No

110 sf 3,246.6510

7781 9oz Glass 50"x125yd

2sq yards

Location

Loc Qty

Loc Code

CA

3246.651

104845

3

108932

18

111166

392

113905

563

117602

680.651

119099

1590

MS20426AD3-5

Purchased No

110 Each 12,554.000

Rivet

Location

Loc Qty

Loc Code

ST316

12554

4179

740

4444

5654

4533

6160

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Shop Packet Print

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Picklist Print

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Work Order ID: 81770

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 3/19/12

Required Date: 3/23/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Nut

Purchased

No

110

Each

495.0000

21 12/5/12

MW

Location

Loc Qty

Loc Code

ST300

495

120142

95

120648

200

120833

200

21

March-19-12 9:21:02 AM

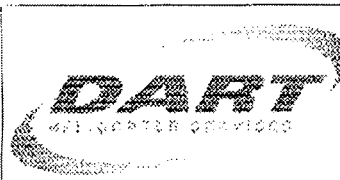
Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. LYB			N/A	-9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET



DART Sales Inc
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 1-613-632-3336 Fax: 1-
613-632-4443
sales@darths.com

PURCHASE ORDER

Purchase Order ID PO1124

Purchase Order Date 04/30/12

PO Print Date 04/30/12

Page Number 1 of 1

Order From :

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CAN

VU-DAR001

Ship To : AIRSTAR AVIATION SRL(CAIRS06)

22.232 - REG. PIANE

MOTTALCIATA, BL 13874
ITALY

Contact Name
Vendor Phone 613 632 5200

Ship To Contact DANIELE MAQUIGNAZ
Ship To Phone 0161 85 73 99
Ship Via: To Be Announced
Ship Acct:

Buyer NANCY MACLEOD
Customer POID QU969
Customer Tax #
Terms Net 30
Currency USD
FOB Origin

Line Nbr	Reference Vendor Part Number Line Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	D350-567-113	Replacement Exterior SS Window Kit	05/04/12	FN	1.00 Each	\$1,937.00	23.00%	\$1,491.49	\$1,491.49
* 8130-3 REQUIRED * HOLD FOR DOLLARS * INCLUDE CUSTOMER PO# ON ALL DOCUMENTS * SHIP ORDER AS SOON AS POSSIBLE									

Line Total: \$1,491.49

PO Total: \$1,491.49

PO Instructions: ***HOLD FOR SS 30APR12*** NM
LUCIE

Note: Pricing listed above is as per contract agreement between DART Helicopter Services and the respective manufacturer.

Change Nbr: 2

Change Date: 04/30/12